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# Sourcing of Metal Injection Moulded (MIM) Parts from India

In Co-operation mit SpektraTek, Pune, India

# WHY MIM?

- o Complex Shapes and features such as cross-drilled holes and fins
- o High Production, Low Cost
- o Thin Section
- Better surface finish better than 30 RMS
- Less Time consuming a MIM component can be produced within 10 seconds
- o Density > 97% similar to that of investment casting
- o Better resistance against corrosion
- Since the basic manufacturing process is high pressure injection molding, exact shapes can be produced
- o Wide range of alloys available

### **KEY APPLICATIONS**

- Automotive Systems
- o Orthodontics
- Medical and Dental Instruments
- Firearm Components
- Hardware and Lock Parts
- o Aerospace

# SECONDARY PROCESSESS

- Finishing
- Welding and Brazing
- Ultrasonic Cleaning
- Plating

- Heat Treatment
- Passivation
- o Assembly

# **CERTIFICATIONS**

- o ISO 9001:2015
- AS 9100C

